#### **Community Wastewater Treatment Park Presentation**

College of Engineering



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**College of Engineering** 







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### IOWA SMALL COMMUNITY WASTEWATER TECHNOLOGY PARK

**Final Design** 

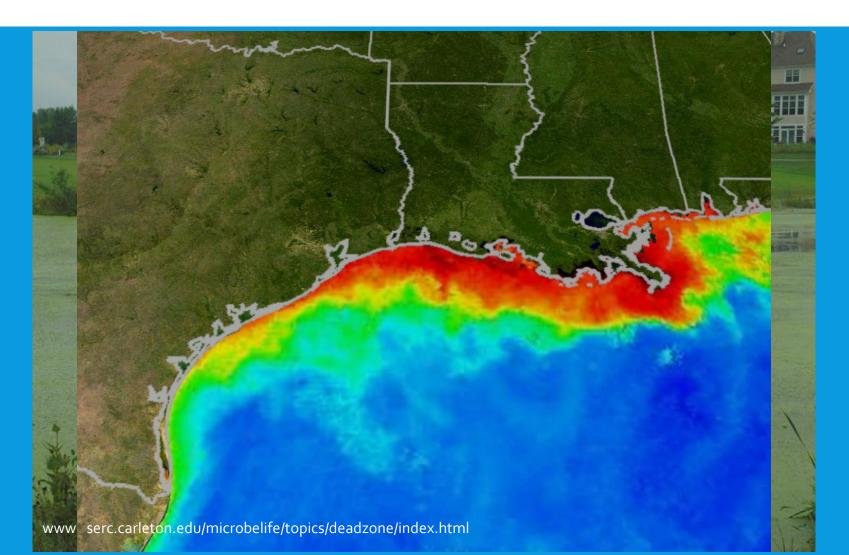
University of Iowa

**Civil and Environmental Engineering** 

THE UNIVERSITY

**College of Engineering** 

# IOWA HAS POOR SURFACE WATER QUALITY



### SMALL COMMUNITIES LACK RESOURCES TO TREAT WASTEWATER CONVENTIONALLY

http://www.tpomag.com/editorial/2012/12/affordable\_compliance

https://www.linkedin.com/pulse/2015-wef-innovative-treatmentaward-goes-algaewheel-louis-lefebvre

http://www.build-a-biogas-plant.com/covered-lagoon-digesters/

# IMPLEMENT POSSIBLE TREATMENT AT WW TECH PARK

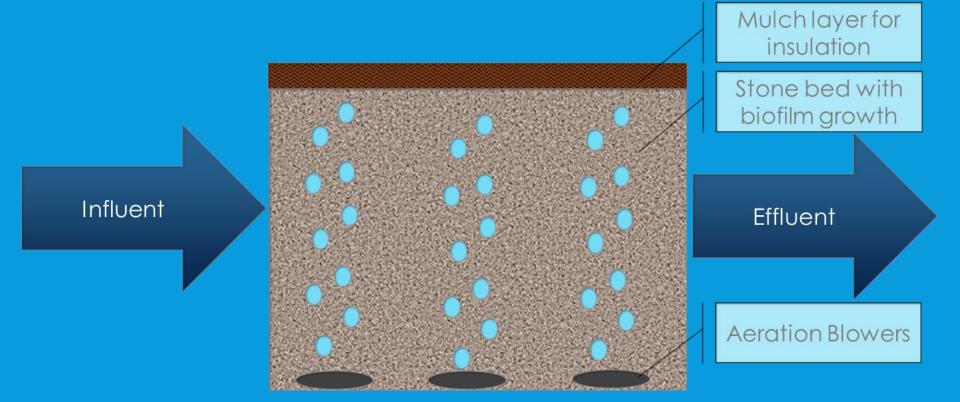
#### Test technology to:

- Assess feasibility in Iowa's climate
- Optimize size
- Optimize aeration requirements
- Achieve possible denitrification
- Meet water quality standards defined by:
  - Iowa Nutrient Reduction Strategy
  - Iowa Department of Natural Resources
  - Iowa Water Environment Association
- Gain Iowa DNR approval

# SITE AT IOWA CITY WWTP



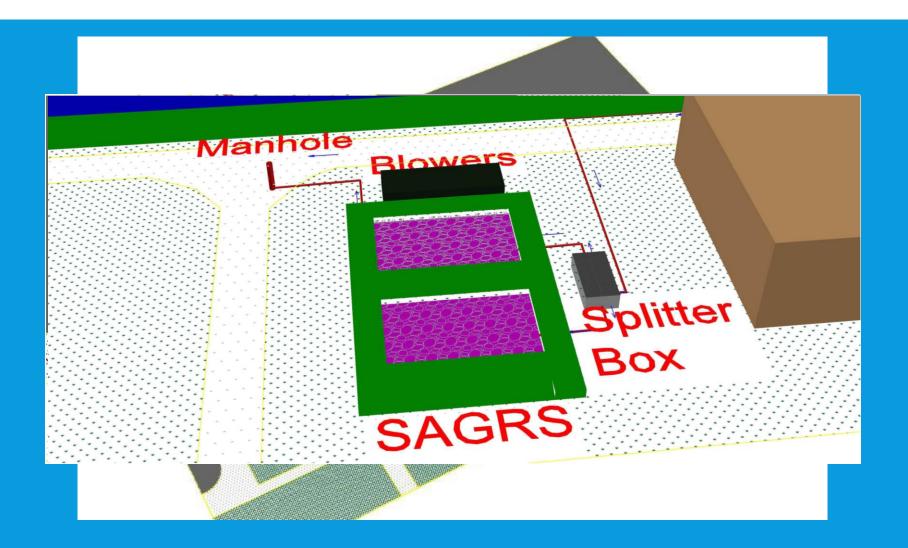
## TEST SUBMERGED ATTACHED GROWTH REACTOR (SAGR)



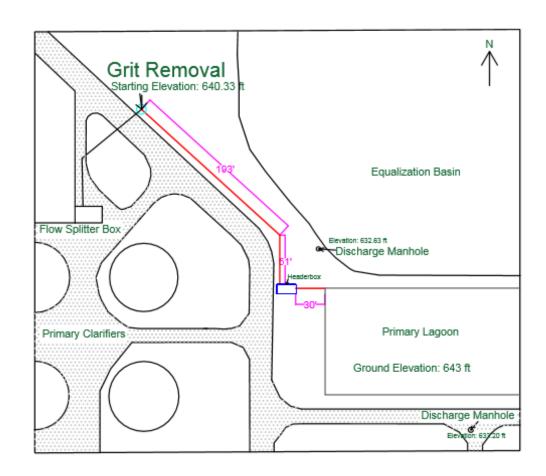
# FLEXIBLE DESIGN TO ALLOW TESTING OF MULTIPLE VARIABLES

- Aeration
- Flow control
- Valves to change flow
- Water quality assessment collection points
- Easily altered design to different test technologies

# **OVERVIEW**



## DEGRITTED, RAW WASTEWATER PIPELINE TO WW TECH PARK

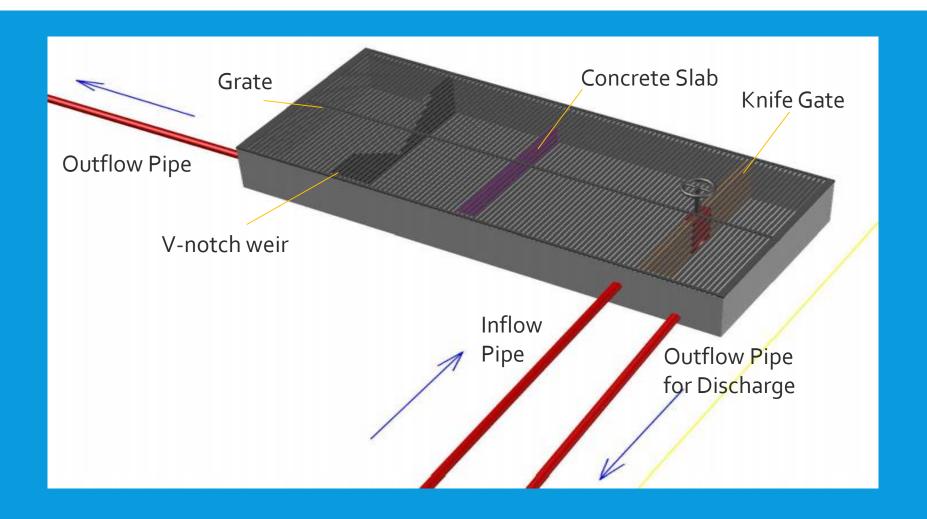


### PUMPS

- Located at beginning of pipeline
- 2 pumps in parallel
- AMT 1-1/2"x1-1/4" Centrifugal Pump
  - 2 HP
  - 155-230 V



### HEADERBOX



### **PRIMARY LAGOON**

Length (ft)	Width (ft)	Depth (ft)	Volume(ft <sup>3</sup> )
372	110	6	245,520

- Hydraulic Residence Time (HRT) = 36.7 days
- Goal: maximum 50 mg/L BOD in effluent

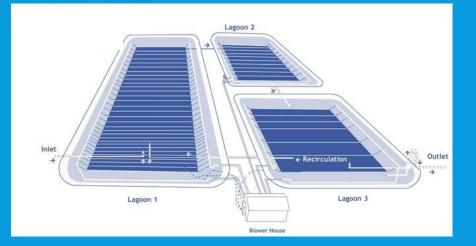




# SECONDARY LAGOONS

Length (ft)	Width (ft)	Depth (ft)	Volume(ft³)
216	58	8	100,224

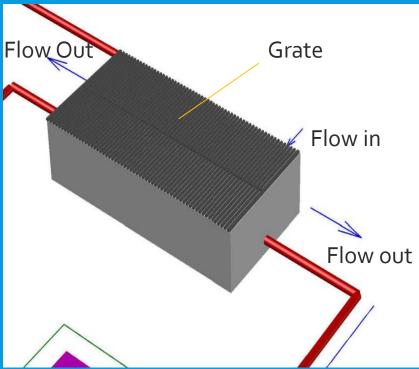
- 2 lagoons in parallel
- HRT = 30 days (DNR Specification)
- Goal: maximum 50 mg/LTSS in effluent



# SPLITTER BOX

 Purpose: water sampling after lagoon treatment to ensure BOD and TSS are less than 50 mg/L

Length (ft)	Width	Height	Volume
	(ft)	(ft)	(ft³)
20	10	6	1,200



# SAGR CELLS

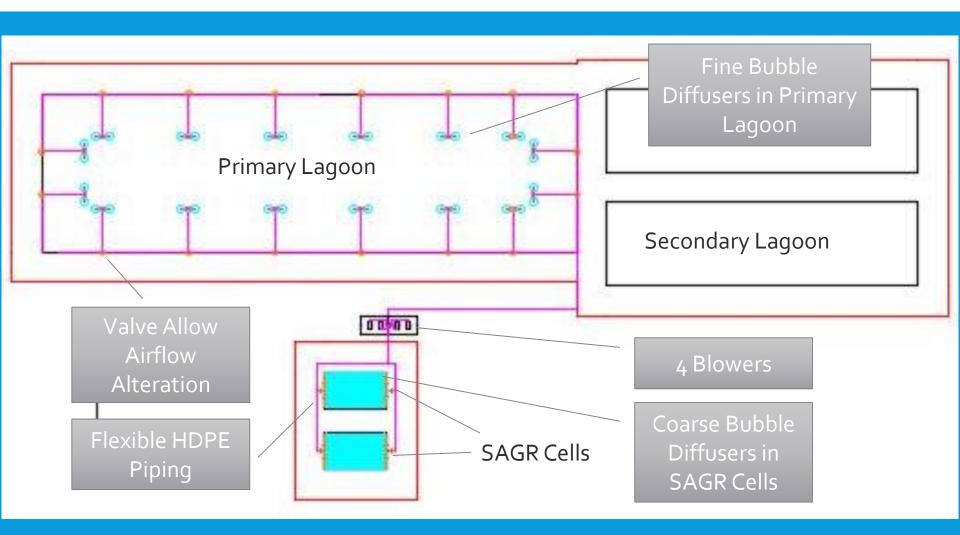
Length (ft)	Width (ft)	Depth (ft)	Volume(ft <sup>3</sup> )
42.3	26	8	8,795

- 2 cells in parallel
- HRT = 24 hours (DNR Specification)
- Goal: lower BOD, TSS, and nitrogen concentrations to effluent standards





### **BLOWER SYSTEM**



### **BLOWER**

- 4 blowers
- 3-phase, 20 hp Positive Displacement Blowers



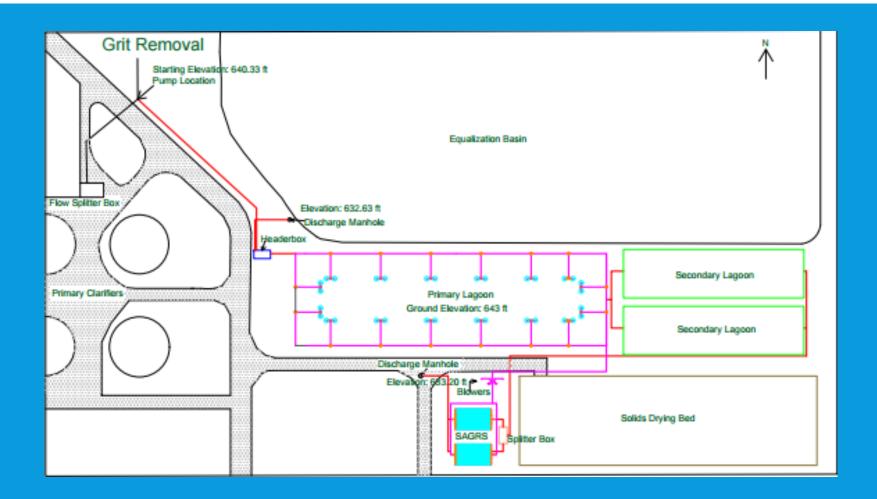
# DIFFUSERS

#### Coarse Bubble Diffuser

#### Fine Bubble Diffuser



### COMPLETE LAYOUT



# COST ESTIMATE

Component		<b>Estimated Cost</b>		
Primary Lagoon	\$	181,610.00		
Secondary Lagoons	\$	136,160.00		
SAGR Cells	\$	20,000.00		
Headerbox	\$	11,540.00		
Splitter Box	\$	4,910.00		
Blower System	\$	82,820.00		
Piping and Pumping System	\$	9,020.00		
Total	\$	446,060.00		

## **CONSTRUCTION TIMELINE**

Iowa Small Community	y Tech	nology Park	Duration Estimated Completion Time = 60 days
TASK	START DAY	TASK DURATION	DAYS 1 2 3 4 5 6 7 8 9 10 11 12 13 14 15 16 17 18 19 20 21 22 23 24 25 26 27 28 29 30
Excavation	1	30	
Berm Construction	14	7	
Compaction	21	6	
Clay Liner	24	3	
Pipe Installation	3	50	
Headerbox Construction	31	14	
Splitter Box Construction	31	8	
Blower House Construction	31	10	
Pump Installation	45	5	
Lagoon Liner Placement	46	2	
SAGR Installation	48	7	
Site Start Up	55	6	
Iowa Small Communi	ty Teo	hnology Park	
ТАЅК	STAR1 DAY		
Excavation	1	30	30 31 32 33 34 35 36 37 38 39 40 41 42 43 44 45 46 47 48 49 50 51 52 53 54 55 56 57 58 59 60
Berm Construction	14	7	
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# **QUESTIONS?**

